

Work Order ID 156543

Tuesday, February 21, 2017 1:43:10 PM

156543

Page 1

Item ID: D4617-045 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Clamp Assembly
Start Date: 2/16/2017 Start Qty: 14.00 ***14*** Cust Item ID:
Required Date: 2/17/2017 Req'd Qty: 14.00 ***14*** Customer: CBELL02
Reference: RMA RA112404

Approvals: Process Plan: UMF. Date: 7-2-21 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4617	B								

100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT RA112404
D4617-045 X 14
(B147294/B148629/B143830/B95579
/B119307)

PARTS ARE INSPECTED TO CURRENT DRAWING

ID AND STOCK @ REV C UNDER NEW BATCH NUMBER(14) 11-03-07 PD

110

Identify as per dwg & Stock Location: SHILKA 0.00***110***

Packaging

Packaging

Memo

0.00

14 MAR 05 2017 DAS
6
9-89

Work Order ID 156543***156543***

Page 2

Tuesday, February 21, 2017 1:43:10 PM

Item ID: D4617-045 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Clamp Assembly
Start Date: 2/16/2017 Start Qty: 14.00 ***14*** Cust Item ID:
Required Date: 2/17/2017 Req'd Qty: 14.00 ***14*** Customer: CBELL02
Reference: RMA RA112404

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC21- Final Inspection - Work Order Release	0.00							
120									
QC	Memo	0.00							
Quality Control									

MAR 08 2017

Picklist Print

Tuesday, February 21, 2017 1:43:10 PM

Page 1

Work Order ID: 156543

156543

Parent Item: D4617-045

D4617-045

Parent Item Name: Clamp Assembly

Start Date: 2/16/2017

Required Date: 2/17/2017

Start Qty: 14.00

Required Qty: 14.00

Comments: IPP REV:A 12.04.13 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4617-045		Manufactured	No				Each	4.0000		14			
D4617-045									**				
Clamp Assembly													

Location

Loc Qty

Loc Code

st113

4

148150

4

6x 14724/148380
4x 14724/148629
2x 95579
2x 9559/119307

mf

17-2-21

Inspection Sheet Complete **RA112404**

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
D4617-045	Various-See attache	14	☒ yes	☒ yes	☐ yes	☐ yes	STOCK	156543	Parts return from customer (B147294/B148629/B143830/B95579/ B119307). Parts inspected to current drawing. I.D. and stock with new batch number at Rev.C
D4618-041	Various-See attache	14	☒ yes	☒ yes	☐ yes	☐ yes	STOCK	156542	Parts return from customer (B139782/B139818/B84410). Parts inspected to current drawing. I.D. and stock with new batch number at Rev.B
0	0	0	☐ yes	☐ yes	☐ yes	☐ yes			
0	0	0	☐ yes	☐ yes	☐ yes	☐ yes			
0	0	0	☐ yes	☐ yes	☐ yes	☐ yes			
0	0	0	☐ yes	☐ yes	☐ yes	☐ yes			

QC Approval: P.D.

Date: 02.10.2017